

# **Bank filtration + Nanofiltration**

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# **Approach**

Bank filtration as natural pre-treatment for capillary nanofiltration. Single anoxic and suboxic wells of a drinking water works will be treated decentralized in a pilot at Tiefwerder, Berlin.

# **Aims**

Targeted pollutant removal at specific wells

- SO<sub>4</sub>2-
- EDTA
- Micropollutants

Compare different feed water qualities

- · Redox potential
- Fe(II) & Mn(II) concentration
- TOC/ DOC, biopolymers
- · Scaling & fouling propensity

Demonstrate potential economic benefits

- · Long-term process stability
- · Impact of treated volumes
- · Pumping efforts
- · Membrane cleaning & replacement

#### Site scheme Varying feed Nanoqualities filtration surface water water wells **PARAMETERS** works Water chemistry SO<sub>4</sub><sup>2-</sup>, O<sub>2</sub>, redox-pot., pH EDTA, micropollutants, TOC Operational bank Permeability, TMP Backwash, CiP frequencies Anti-scalant dosage

#### Estimated water characteristics & scaling/ fouling potentials

|                                | Fe(II) & Mn(II) | redox state | scaling potential | fouling potential |
|--------------------------------|-----------------|-------------|-------------------|-------------------|
| 1 finished drinking water      | very low        | oxic        | low               | low               |
| 2 groundwater / deep bank fil. | high            | anoxic      | medium ?          | low               |
| 3 shallow bank filtrate        | medium          | suboxic     | high              | low               |
| 4 surface water                | low             | oxic        | low               | high              |

## Bank filtration

Removal of

- TOC/ DOC
- · Biopolymers (reduction of membrane fouling)
- Micropollutants (depending on compound & travel time)
- · Algae, particles & pathogens

Advantages

- · Robust system with low risk of failure Disadvantages
- · Dissolution of iron & manganese
- No SO<sub>4</sub>2- removal

# Capillary nanofiltration

Removal of

- SO<sub>4</sub>2-, hardness
- TOC/ DOC
- Micropollutants (depending on size & charge)
- Pathogens

### Advantages

Suitable for backwash & flushing

## Disadvantages

- Scaling potential by iron & manganese
- · High energy demand









